



# DrawerSides



# PRE-FABRICATED DRAWER SIDES



## Improve Productivity & Reduce Expenses

Pre-fabricated drawer sides from States Industries eliminate labor-intensive steps, increasing your productivity and lowering your costs. Drawer box construction takes one-third the time of scratch-built drawers. Each item is precision engineered for consistency in fabrication when it arrives on your shop floor. This precision reduces waste and assures you a simpler bidding process with clearly defined prices.

Buying small quantities of drawer sides instead of units of panel goods

means you can afford to offer value-added features while creating unique and profitable finished products.

When ordering drawer sides, specify NOVA UV-cured finishes to avoid finishing altogether or at least direct your finishing labor to more critical areas. NOVA finishes are durable and beautiful.

Purchasing pre-fabricated drawer sides allows you to focus on the processes where you are most efficient. It also provides you with fixed costs for those outsourced parts and increases your productivity.



## JOINERY

Choose the right corner joint for your specific project.

**Rabbet:** The ends of boards are joined at right angles by removing a portion of one board's thickness to accommodate another board. In addition to increasing the glue surface, the rabbet also provides support and alignment for the two pieces.

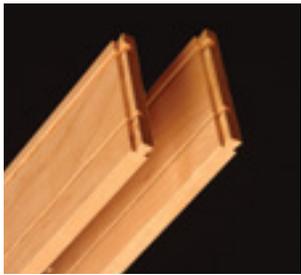


**Dovetail:** The English Dovetail is also called a "blind" or "half" dovetail. It is the highest quality and strongest corner joint option and is recommended for use with all solid wood projects. Dovetails are set in one-inch increments. Heights are best ordered in whole or half-inch increments



# FULLY CUSTOMIZABLE SOLUTIONS

All drawer sides are custom. They are available in a range of options and are manufactured to meet your exacting specifications. No matter your budget, our integrated manufacturing process enables us to tailor drawer sides for your unique application and project, from panel construction through finishing options. We can build one or as many drawer sides as you need.

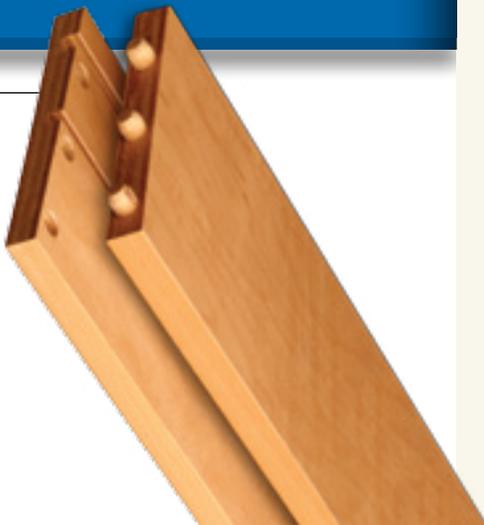


Drawer sides are offered edge banded or bullnosed and with or without a kerf for a drawer bottom. Cores include veneer, ApplePly® and Baltic birch. Maple, oak, cherry and birch veneers may be selected, as well as a combination of maple and aromatic cedar. All drawer sides are prefinished with the exception of the aromatic cedar veneers. Prefinished, solid white, maple drawer sides are also available.

Multiple groove options are available on all drawer sides.

## Productivity with Unmatched Beauty & Durability

**Dowel:** Bore and dowel construction is sturdy and reliable, considered a premium grade corner joint. We use a 32mm system and 6mm hardwood dowels. The front and back sit within the sides, exposing the end grain. Use the dowel corner with pre-laminated materials and plywoods.



**Premium Maple** drawer sides meet the benchmark your craftsmanship demands. Each drawer box is handcrafted of select North American Maple that has been graded for color uniformity and blemish-free appearance. Constructed with precision cut English dovetails or doweled joinery, these drawer sides not only look good but are built to last.

**ApplePly** drawer sides feature 9-ply, two-step construction that offers the assurance of crisp, clean dovetails, stronger doweled joints and smoother dados than could ever be produced with conventional plywood. These drawer sides come standard Forest Stewardship Council® certified and completely free of urea-formaldehyde resins.

**Veneer Core** drawer sides may be laminated in one step for maximum economy or constructed and sanded to a metered tolerance. Veneer Core Panels are lightweight, high in dimensional stability and bending strength and hold screws better than most other substrates.

**Baltic Birch** drawer sides offer a combination of strength and aesthetics at a price point suited to all budgets. These drawer sides feature 9 plies of birch that are virtually void free and offer stability, strength and excellent machining properties.

**Melamine** drawer sides offer a clean, modern look at a lower price point. They are commonly used in kitchen cabinet, closet and commercial applications. Available in a variety of colors with particleboard or MDF cores.





Pre-fabricated drawer sides eliminate labor-intensive steps, increasing productivity and lowering costs. All drawer side orders are custom. Drawer

sides are available in a range of options and are manufactured to meet the exacting specifications of each unique application or project.

**Drawer bottoms also available!**  
Ask us about custom options.



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