

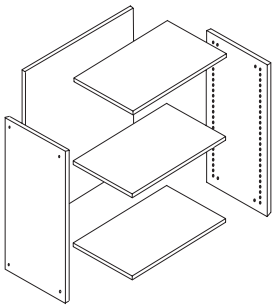
# COMPONENTS®

## Hardwood Panels

States ability to supply fully processed components from our extensive line of innovative panel products is organized to support wood products manufacturers using standardized parts in their constructions.

Outsourcing components allows you to focus on those processes where you are most efficient. It also provides you with fixed cost for those outsourced parts, and increases your productivity.

States does not offer a catalog of components. Each component is engineered and quoted using the most appropriate panel stock and finish. By integrating our panel manufacturing with our component manufacturing capabilities, we are able to tailor components to their applications, from panel construction through finish.



- *Full Manufacturing Services*
- *6 Substrates*
- *Any Face Veneers*
- *Nova UV Finishes*
- *Custom Color Matches*

## RTA Drawers

Ready to assemble drawers are a great example. States offers drawers made from ApplePly® when a bull-nosed drawer side is desired, or a special 7 ply 1/2" veneer core when an edgebanded drawer side is preferred. Joinery can be dovetail, bore & dowel or simple rabbet. While most drawer parts are finished clear, we also supply custom color drawer sides and matching color bottoms.

## Typical Components

Carcase assemblies  
Cabinet skins and backs  
Cabinet end panels, wall and base  
Drawer boxes, Drawer fronts  
Loose fixtures  
Flat panel doors  
Shelving, Tops

## Edgebanding

Edgebanding treatments include natural veneer, (unfinished, clear or color matched) PVC and polyester, 3mm wood or PVC, lumber banding, and clear or woodgrained foils.

## Machining

**PRODUCTION CUTTING,**  
Rip and crosscutting

**DRILLING/BORING,**  
Horizontal and Vertical 8mm

**LINE BORING,**  
32mm O.C. 5mm diameter

**HORIZONTAL DRILLING,**  
Pilots, Countersinks, CamLocs

**GROOVING, NOTCHING,**  
Dados, T moulds, Kick Plates

**EDGEBANDING,**  
Veneer, Lumber PVC, Polyester, Foil

**CONTOUR CUTTING,**  
Circles, Ellipses, Arches,  
Angles to 145°

## Finishes

The majority of components we supply are ordered finished. States' ultraviolet cured NOVA® finishes have set the standard in prefinished hardwood panels, offering clear, standard colors, custom color matches, opaque colors and printed woodgrains. Three standard gloss levels or custom gloss matches are available.



*Ingenuity. It's in everything we do.*